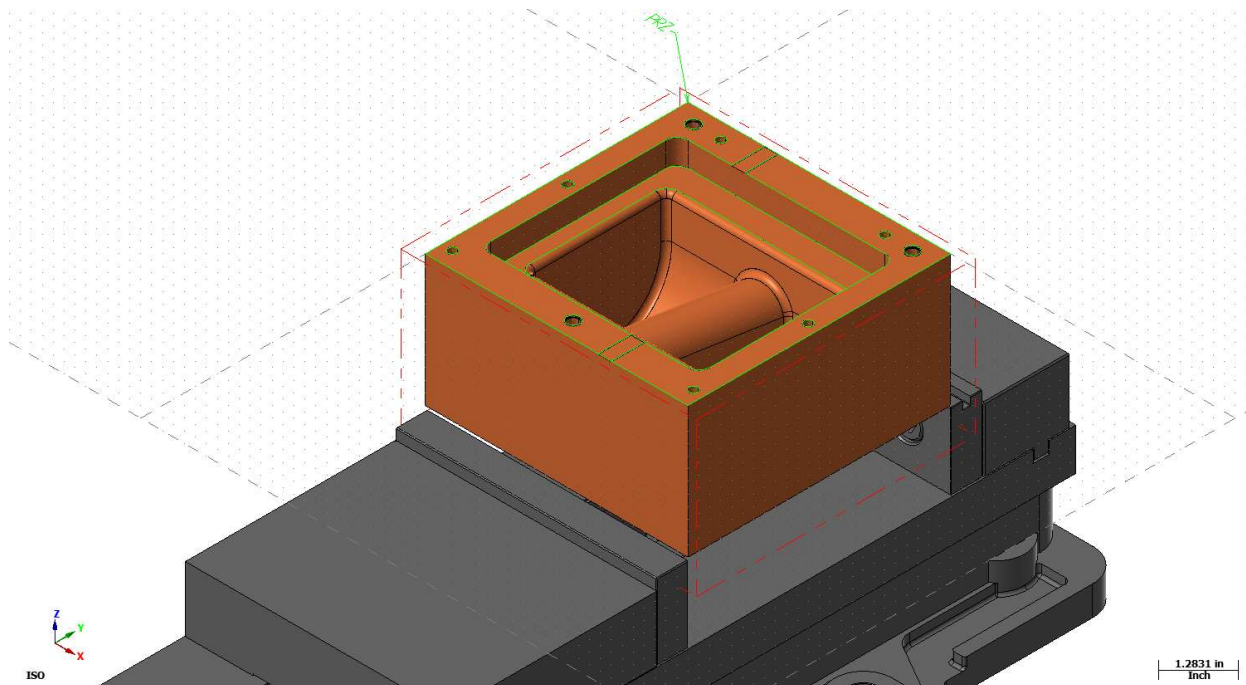




GENERAL INFORMATION

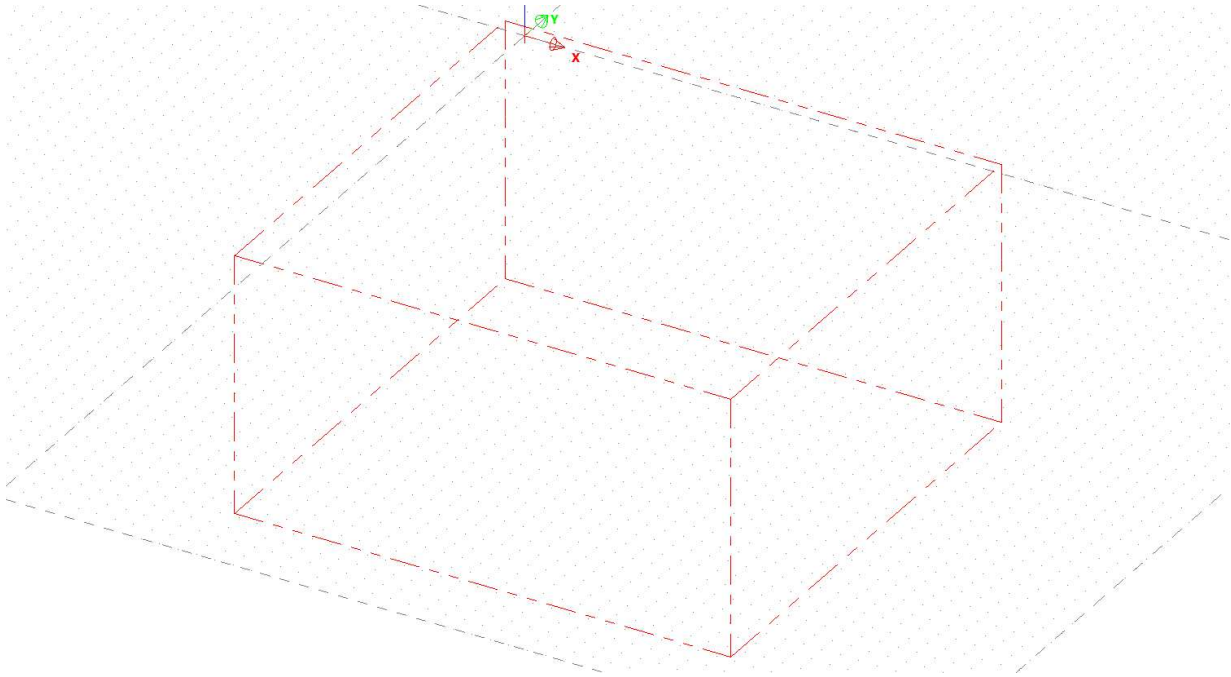
REVISION:



COMMENTS

[illegible]

STOCK



STOCK:	YES
SHAPE:	Box
SIZE:	6.75, 6.375, 3.5
RADIUS:	NA
LENGTH:	NA
AXIS:	NA
FILE:	NA
IDN:	NA

C:\USERS\DWATSON\DOCUMENTS\MY MCAMX8\MILL\NC\I330-5

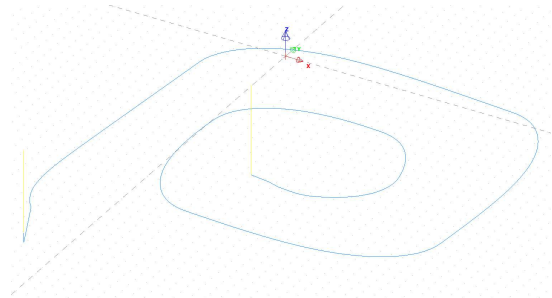
CYCLE TIME: 1 HOURS, 44 MINUTES, 16 SECONDS

OPERATION LIST

OPERATION INFO *Facing*

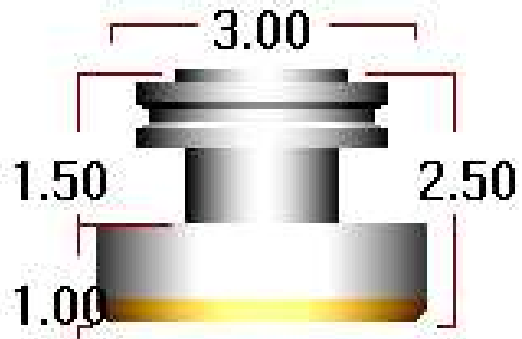
CYCLE TIME: 0 HOURS, 0 MINUTES, 31 SECONDS
COMMENT: FACE TOP OF PART TO CLEAN

PROGRAM NUMBER: 3305
SPINDLE SPEED: 2000 RPM
FEEDRATE: 75.0 inch/min
CLEARANCE PLANE: 2.0
RETRACT PLANE: 0.25
FEED PLANE: 0.2
DEPTH: 0.0
STOCK TO LEAVE: 0.0
COMP TO TIP: YES
WORK OFFSET: 0



TOOL INFO *3" FACE MILL*

TYPE: Face mill
NUMBER: 1
DIAMETER: 3.0
CORNER RADIUS: 0.0
LENGTH OFFSET: 1
DIAMETER OFFSET: 1
MATERIAL: Carbide
NUMBER OF FLUTES: 6
FPT: 0.0063 SFM: 1570.6806
MFG CODE:
ASSEMBLY: 3" FACE MILL
HOLDER: CAT 40 - FACE NA
TIME: 00:00:31

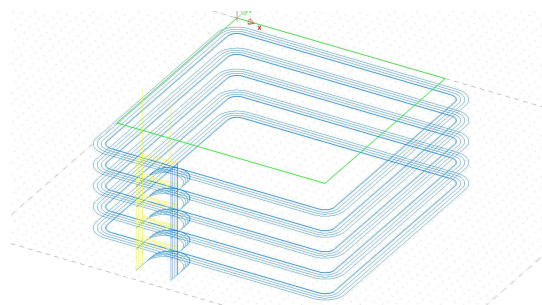


OPERATION INFO

Contour (2D)

CYCLE TIME: 0 HOURS, 19 MINUTES, 2 SECONDS
COMMENT: MILL OUTER PROFILE

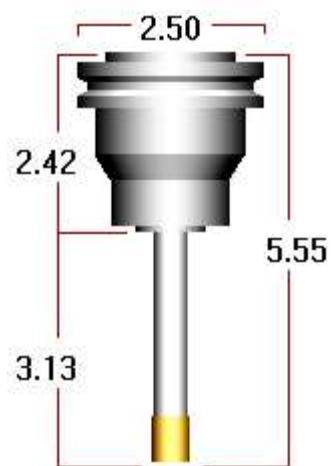
PROGRAM NUMBER: 3305
SPINDLE SPEED: 3000 RPM
FEEDRATE: 40.0 inch/min
CLEARANCE PLANE: 2.0
RETRACT PLANE: 0.25
FEED PLANE: 0.2
DEPTH: -3.0
STOCK TO LEAVE: 0.015
COMP TO TIP: YES
WORK OFFSET: 0



TOOL INFO

1/2" FLAT 3 FLUTE FLAT EM

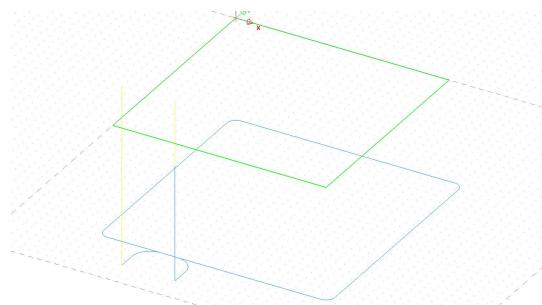
TYPE: Endmill1 Flat
NUMBER: 2
DIAMETER: 0.5
CORNER RADIUS: 0.0
LENGTH OFFSET: 2
DIAMETER OFFSET: 2
MATERIAL: Carbide
NUMBER OF FLUTES: 3
FPT: 0.0044 SFM: 392.6702
MFG CODE:
ASSEMBLY: 1/2" FLAT 3
HOLDER: CAT 40 - NA
TIME: 00:19:02



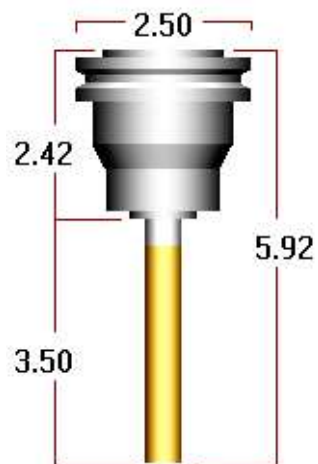
OPERATION INFO**Contour (2D)**

CYCLE TIME:	0 HOURS, 1 MINUTES, 17 SECONDS
COMMENT:	Finish Outer Walls

PROGRAM NUMBER:	3305
SPINDLE SPEED:	2500 RPM
FEEDRATE:	25.0 inch/min
CLEARANCE PLANE:	2.0
RETRACT PLANE:	0.25
FEED PLANE:	0.2
DEPTH:	-3.0
STOCK TO LEAVE:	0.0
COMP TO TIP:	YES
WORK OFFSET:	0

**TOOL INFO****0.5 Flat Endmill**

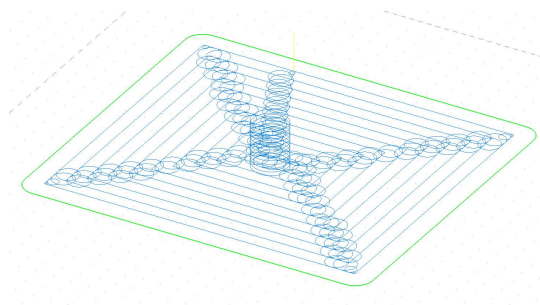
TYPE:	Endmill1 Flat
NUMBER:	13
DIAMETER:	0.5
CORNER RADIUS:	0.0
LENGTH OFFSET:	13
DIAMETER OFFSET:	13
MATERIAL:	Carbide
NUMBER OF FLUTES:	4
FPT: 0.0025	SFM: 327.2251
MFG CODE:	
ASSEMBLY:	0.5 FLAT
HOLDER:	CAT 40 - NA
TIME:	00:01:17



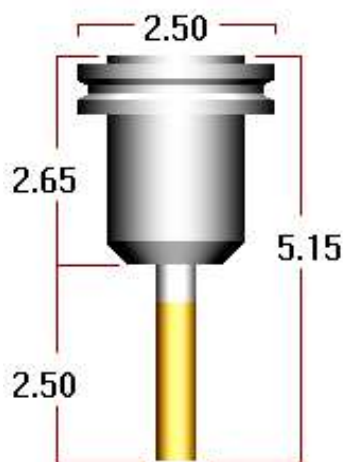
OPERATION INFO**2D High Speed (2D Area Mill)**

CYCLE TIME:	0 HOURS, 5 MINUTES, 17 SECONDS
COMMENT:	MILL POCKET

PROGRAM NUMBER:	3305
SPINDLE SPEED:	3500 RPM
FEEDRATE:	50.0 inch/min
CLEARANCE PLANE:	0.0
RETRACT PLANE:	0.25
FEED PLANE:	0.1
DEPTH:	0.0
STOCK TO LEAVE:	0.02
COMP TO TIP:	YES
WORK OFFSET:	0

**TOOL INFO****1/2" FLAT 2 FLUTE EM**

TYPE:	Endmill1 Flat
NUMBER:	3
DIAMETER:	0.5
CORNER RADIUS:	0.0
LENGTH OFFSET:	3
DIAMETER OFFSET:	3
MATERIAL:	Carbide
NUMBER OF FLUTES:	2
FPT: 0.0071	SFM: 458.1152
MFG CODE:	
ASSEMBLY:	1/2" FLAT 2
HOLDER:	CAT 40 - 1/2 ID, NA
TIME:	00:05:17

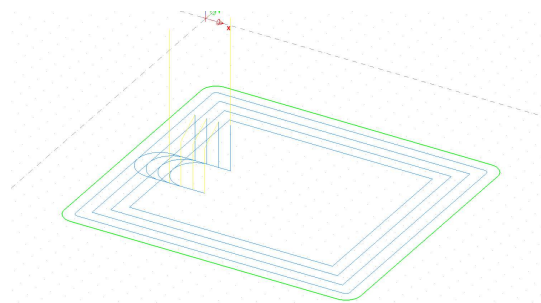


OPERATION INFO

Contour (2D)

CYCLE TIME: 0 HOURS, 1 MINUTES, 50 SECONDS
COMMENT: FINISH POCKET WALL AND FLOORS

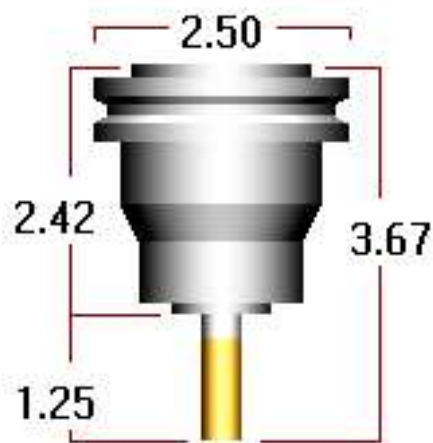
PROGRAM NUMBER: 3305
SPINDLE SPEED: 4000 RPM
FEEDRATE: 40.0 inch/min
CLEARANCE PLANE: 2.0
RETRACT PLANE: 0.25
FEED PLANE: 0.2
DEPTH: -0.5625
STOCK TO LEAVE: 0.0
COMP TO TIP: YES
WORK OFFSET: 0



TOOL INFO

3/8 FLAT EM

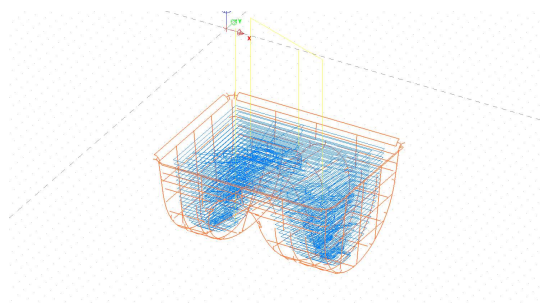
TYPE: Endmill1 Flat
NUMBER: 4
DIAMETER: 0.375
CORNER RADIUS: 0.0
LENGTH OFFSET: 4
DIAMETER OFFSET: 4
MATERIAL: Carbide
NUMBER OF FLUTES: 2
FPT: 0.005 SFM: 392.6702
MFG CODE:
ASSEMBLY: 3/8 FLAT EM
HOLDER: CAT 40 - NA
TIME: 00:01:50



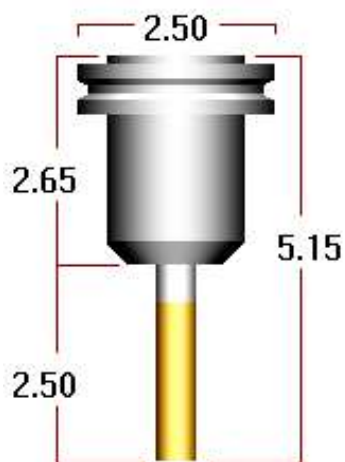
OPERATION INFO**Surface High Speed (Core roughing)**

CYCLE TIME:	0 HOURS, 20 MINUTES, 54 SECONDS
COMMENT:	ROUGH CAVITY SURFACE

PROGRAM NUMBER:	3305
SPINDLE SPEED:	3500 RPM
FEEDRATE:	50.0 inch/min
CLEARANCE PLANE:	2.0
RETRACT PLANE:	0.15
FEED PLANE:	0.025
DEPTH:	NA
STOCK TO LEAVE:	0.015
COMP TO TIP:	YES
WORK OFFSET:	0

**TOOL INFO****1/2" FLAT 2 FLUTE EM**

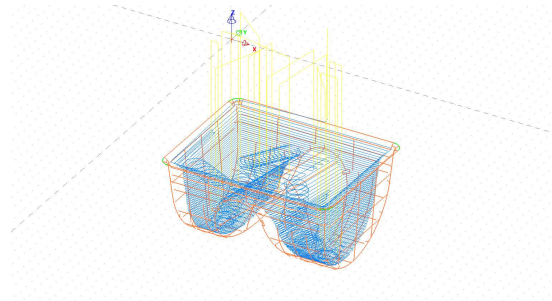
TYPE:	Endmill1 Flat
NUMBER:	3
DIAMETER:	0.5
CORNER RADIUS:	0.0
LENGTH OFFSET:	3
DIAMETER OFFSET:	3
MATERIAL:	Carbide
NUMBER OF FLUTES:	2
FPT: 0.0071	SFM: 458.1152
MFG CODE:	
ASSEMBLY:	1/2" FLAT 2
HOLDER:	CAT 40 - 1/2 ID, NA
TIME:	00:20:54



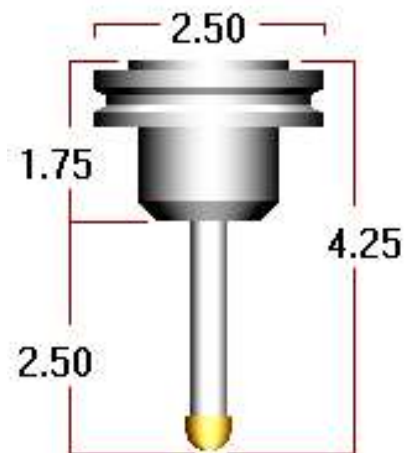
OPERATION INFO**Surface High Speed (Rest roughing)**

CYCLE TIME:	0 HOURS, 17 MINUTES, 19 SECONDS
COMMENT:	REST MILL CAVITY SURFACE

PROGRAM NUMBER:	3305
SPINDLE SPEED:	3500 RPM
FEEDRATE:	50.0 inch/min
CLEARANCE PLANE:	2.0
RETRACT PLANE:	0.15
FEED PLANE:	0.025
DEPTH:	NA
STOCK TO LEAVE:	0.015
COMP TO TIP:	YES
WORK OFFSET:	0

**TOOL INFO****1/2" BALL INSERT TOOL**

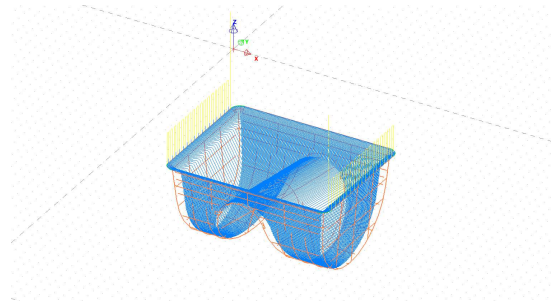
TYPE:	Endmill2 Sphere
NUMBER:	6
DIAMETER:	0.5
CORNER RADIUS:	0.25
LENGTH OFFSET:	6
DIAMETER OFFSET:	6
MATERIAL:	Carbide
NUMBER OF FLUTES:	2
FPT: 0.0071	SFM: 458.1152
MFG CODE:	
ASSEMBLY:	1/2" BALL
HOLDER:	CAT 40 - ID 0 NA
TIME:	00:17:19



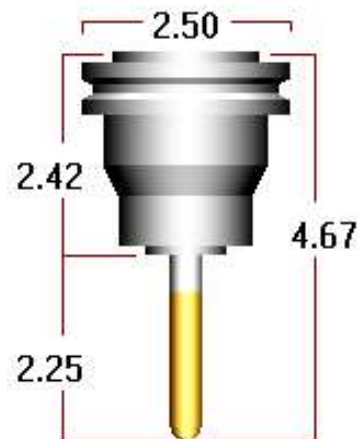
OPERATION INFO**Surface Finish Parallel**

CYCLE TIME:	0 HOURS, 31 MINUTES, 20 SECONDS
COMMENT:	FINISH CAVITY SURFACE

PROGRAM NUMBER:	3305
SPINDLE SPEED:	4000 RPM
FEEDRATE:	50.0 inch/min
CLEARANCE PLANE:	2.0
RETRACT PLANE:	0.25
FEED PLANE:	0.1
DEPTH:	NA
STOCK TO LEAVE:	0.0
COMP TO TIP:	YES
WORK OFFSET:	0

**TOOL INFO****3/8 BALL, 2 FLUTE, 1.8 LOC**

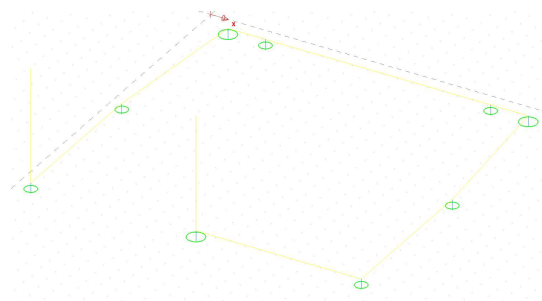
TYPE:	Endmill2 Sphere
NUMBER:	5
DIAMETER:	0.375
CORNER RADIUS:	0.1875
LENGTH OFFSET:	5
DIAMETER OFFSET:	5
MATERIAL:	Carbide
NUMBER OF FLUTES:	2
FPT: 0.0063	SFM: 392.6702
MFG CODE:	
ASSEMBLY:	3/8 BALL, 2
HOLDER:	CAT 40 - NA
TIME:	00:31:20



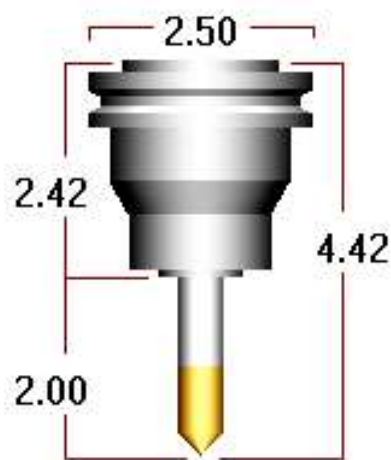
OPERATION INFO**Drill/Counterbore**

CYCLE TIME:	0 HOURS, 0 MINUTES, 47 SECONDS
COMMENT:	SPOT DRILL 9 HOLES

PROGRAM NUMBER:	3305
SPINDLE SPEED:	1000 RPM
FEEDRATE:	2.0 inch/min
CLEARANCE PLANE:	2.0
RETRACT PLANE:	0.0
FEED PLANE:	0.1
DEPTH:	-0.075
STOCK TO LEAVE:	0.0
COMP TO TIP:	NO
WORK OFFSET:	0

**TOOL INFO****1/2" 90° SPOT DRILL**

TYPE:	Drill
NUMBER:	7
DIAMETER:	0.5
CORNER RADIUS:	0.0
LENGTH OFFSET:	7
DIAMETER OFFSET:	7
MATERIAL:	HSS
NUMBER OF FLUTES:	2
FPT: 0.001	SFM: 130.8901
MFG CODE:	
ASSEMBLY:	1/2" 90° SPOT
HOLDER:	CAT 40 - NA
TIME:	00:00:47

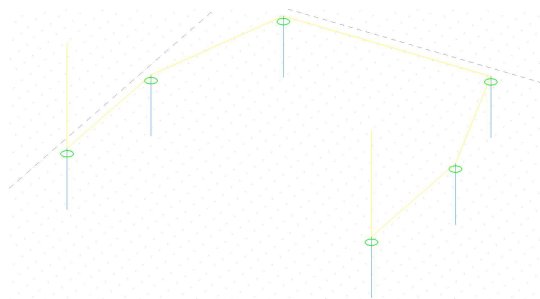


OPERATION INFO

Drill/Counterbore

CYCLE TIME:	0 HOURS, 3 MINUTES, 19 SECONDS
COMMENT:	DRILL 6 1/4-20 HOLES

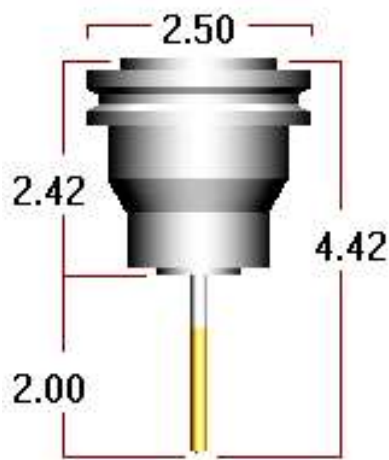
PROGRAM NUMBER:	3305
SPINDLE SPEED:	3000 RPM
FEEDRATE:	2.0 inch/min
CLEARANCE PLANE:	2.0
RETRACT PLANE:	0.0
FEED PLANE:	0.1
DEPTH:	-1.0
STOCK TO LEAVE:	0.0
COMP TO TIP:	NO
WORK OFFSET:	0



TOOL INFO

.201 CARBIDE TWIST DRILL

TYPE:	Drill
NUMBER:	8
DIAMETER:	0.201
CORNER RADIUS:	0.0
LENGTH OFFSET:	8
DIAMETER OFFSET:	8
MATERIAL:	Carbide
NUMBER OF FLUTES:	2
FPT: 0.0003	SFM: 157.8534
MFG CODE:	R850-510-70-A1A
ASSEMBLY:	.201 CARBIDE
HOLDER:	CAT 40 - NA
TIME:	00:03:19

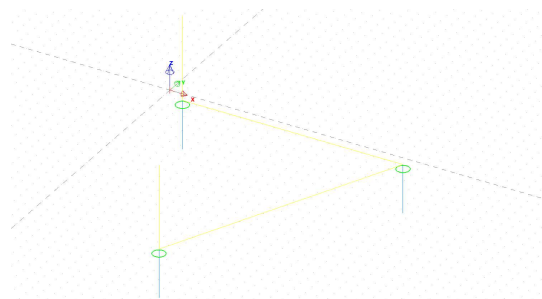


OPERATION INFO

Drill/Counterbore

CYCLE TIME: 0 HOURS, 1 MINUTES, 39 SECONDS
COMMENT: DRILL THREE HOLES TO REAM

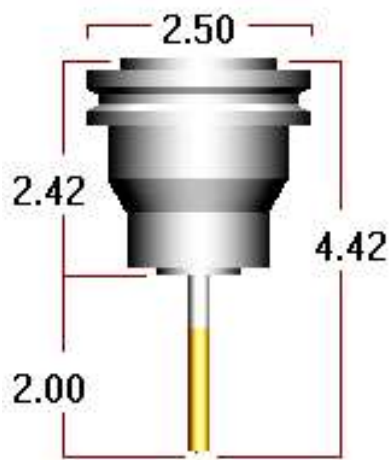
PROGRAM NUMBER: 3305
SPINDLE SPEED: 3000 RPM
FEEDRATE: 2.0 inch/min
CLEARANCE PLANE: 2.0
RETRACT PLANE: 0.0
FEED PLANE: 0.1
DEPTH: -1.0
STOCK TO LEAVE: 0.0
COMP TO TIP: NO
WORK OFFSET: 0



TOOL INFO

.236 CARBIDE TWIST DRILL

TYPE: Drill
NUMBER: 9
DIAMETER: 0.236
CORNER RADIUS: 0.0
LENGTH OFFSET: 9
DIAMETER OFFSET: 9
MATERIAL: Carbide
NUMBER OF FLUTES: 2
FPT: 0.0003 SFM: 185.3403
MFG CODE: R850-0610-70-A1A
ASSEMBLY: .236 CARBIDE
HOLDER: CAT 40 - NA
TIME: 00:01:39

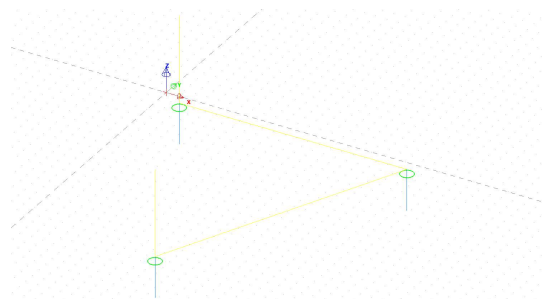


OPERATION INFO

Drill/Counterbore

CYCLE TIME: 0 HOURS, 0 MINUTES, 32 SECONDS
COMMENT: REAM THREE HOLES

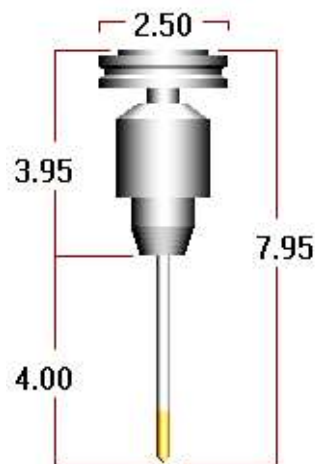
PROGRAM NUMBER: 3305
SPINDLE SPEED: 500 RPM
FEEDRATE: 5.0 inch/min
CLEARANCE PLANE: 2.0
RETRACT PLANE: 0.0
FEED PLANE: 0.1
DEPTH: -0.8
STOCK TO LEAVE: 0.0
COMP TO TIP: NO
WORK OFFSET: 0



TOOL INFO

.250 HSS Reamer

TYPE: Reamer
NUMBER: 10
DIAMETER: 0.25
CORNER RADIUS: 0.0
LENGTH OFFSET: 10
DIAMETER OFFSET: 10
MATERIAL: HSS
NUMBER OF FLUTES: 6
FPT: 0.0017 SFM: 32.7225
MFG CODE:
ASSEMBLY: .250 HSS
HOLDER: CAT 40 NA
TIME: 00:00:32

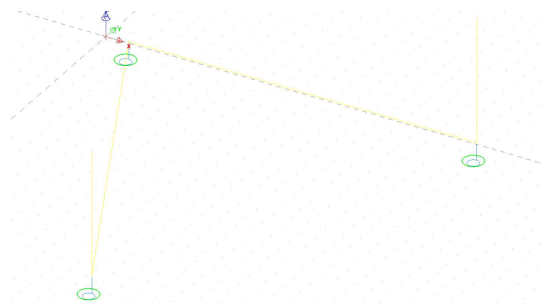


OPERATION INFO

Contour (2D)

CYCLE TIME: 0 HOURS, 0 MINUTES, 9 SECONDS
COMMENT: MILL THREE C'BORES

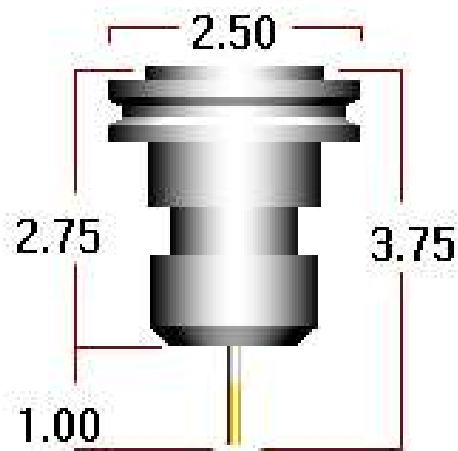
PROGRAM NUMBER: 3305
SPINDLE SPEED: 6000 RPM
FEEDRATE: 15.0 inch/min
CLEARANCE PLANE: 2.0
RETRACT PLANE: 0.25
FEED PLANE: 0.2
DEPTH: -0.03
STOCK TO LEAVE: 0.0
COMP TO TIP: YES
WORK OFFSET: 0



TOOL INFO

1/8 Flat Endmill

TYPE: Endmill1 Flat
NUMBER: 11
DIAMETER: 0.125
CORNER RADIUS: 0.0
LENGTH OFFSET: 11
DIAMETER OFFSET: 11
MATERIAL: Carbide
NUMBER OF FLUTES: 2
FPT: 0.0013 SFM: 196.3351
MFG CODE:
ASSEMBLY: 1/8 FLAT
HOLDER: CAT 40 - ER 25 NA
TIME: 00:00:09

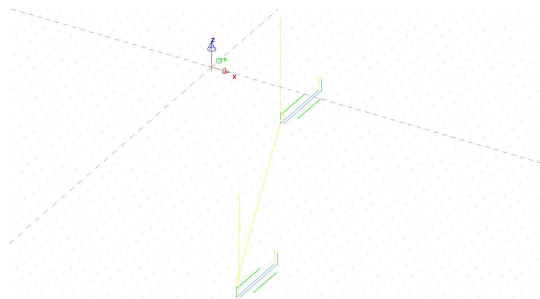


OPERATION INFO

Contour (2D)

CYCLE TIME: 0 HOURS, 0 MINUTES, 15 SECONDS
COMMENT: MILL TWO VENT SLOTS

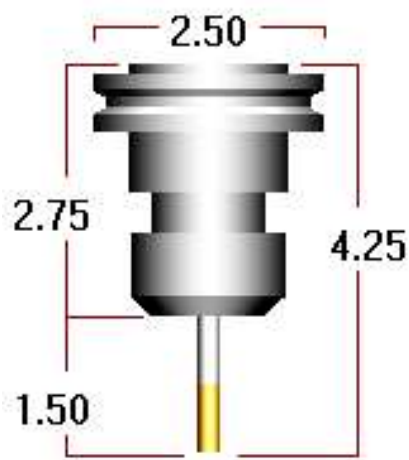
PROGRAM NUMBER: 3305
SPINDLE SPEED: 4000 RPM
FEEDRATE: 25.0 inch/min
CLEARANCE PLANE: 2.0
RETRACT PLANE: 0.25
FEED PLANE: 0.2
DEPTH: -0.01
STOCK TO LEAVE: 0.0
COMP TO TIP: YES
WORK OFFSET: 0



TOOL INFO

1/4" FLAT 2 FLUTE CARBIDE EM

TYPE: Endmill1 Flat
NUMBER: 12
DIAMETER: 0.25
CORNER RADIUS: 0.0
LENGTH OFFSET: 12
DIAMETER OFFSET: 12
MATERIAL: Carbide
NUMBER OF FLUTES: 2
FPT: 0.0031 SFM: 261.7801
MFG CODE:
ASSEMBLY: 1/4" FLAT 2
HOLDER: CAT 40 - ER 25 NA
TIME: 00:00:15

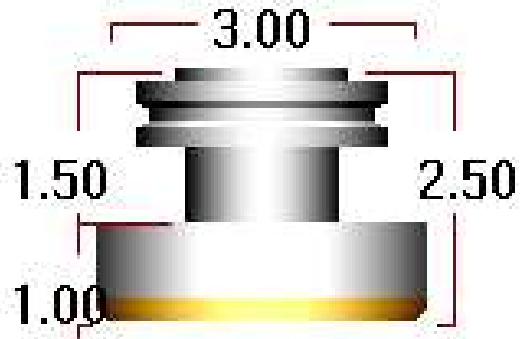


TOOL LIST

Sorted: NO

TOOL INFO**3" FACE MILL**

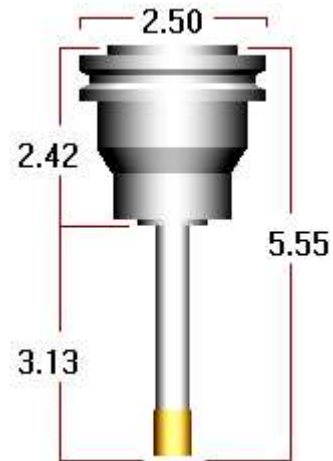
TYPE:	Face mill
NUMBER:	1
DIAMETER:	3.0
CORNER RADIUS:	0.0
LENGTH OFFSET:	1
DIAMETER OFFSET:	1
MATERIAL:	Carbide
NUMBER OF FLUTES:	6
FPT: 0.0063	SFM: 1570.6806
MFG CODE:	
ASSEMBLY:	3" FACE MILL
HOLDER:	CAT 40 - FACE NA
TIME:	00:00:31



USED BY OPERATION: # 1 Facing

TOOL INFO**1/2" FLAT 3 FLUTE FLAT EM**

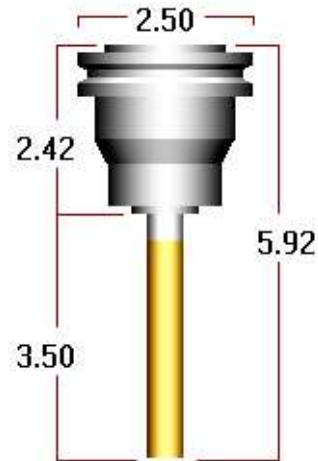
TYPE:	Endmill1 Flat
NUMBER:	2
DIAMETER:	0.5
CORNER RADIUS:	0.0
LENGTH OFFSET:	2
DIAMETER OFFSET:	2
MATERIAL:	Carbide
NUMBER OF FLUTES:	3
FPT: 0.0044	SFM: 392.6702
MFG CODE:	
ASSEMBLY:	1/2" FLAT 3
HOLDER:	CAT 40 - NA
TIME:	00:19:02



USED BY OPERATION: # 2 Contour (2D)

TOOL INFO**0.5 Flat Endmill**

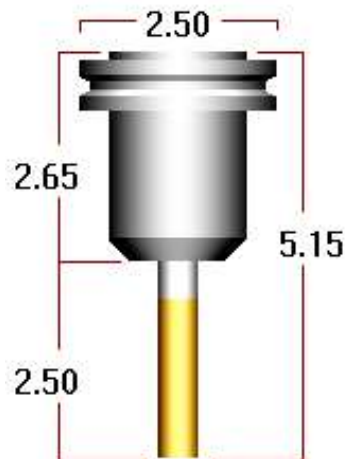
TYPE:	Endmill1 Flat
NUMBER:	13
DIAMETER:	0.5
CORNER RADIUS:	0.0
LENGTH OFFSET:	13
DIAMETER OFFSET:	13
MATERIAL:	Carbide
NUMBER OF FLUTES:	4
FPT: 0.0025	SFM: 327.2251
MFG CODE:	
ASSEMBLY:	0.5 FLAT
HOLDER:	CAT 40 - NA
TIME:	00:01:17



USED BY OPERATION: #3 Contour (2D)

TOOL INFO**1/2" FLAT 2 FLUTE EM**

TYPE:	Endmill1 Flat
NUMBER:	3
DIAMETER:	0.5
CORNER RADIUS:	0.0
LENGTH OFFSET:	3
DIAMETER OFFSET:	3
MATERIAL:	Carbide
NUMBER OF FLUTES:	2
FPT: 0.0071	SFM: 458.1152
MFG CODE:	
ASSEMBLY:	1/2" FLAT 2
HOLDER:	CAT 40 - 1/2 ID, NA
TIME:	00:26:12

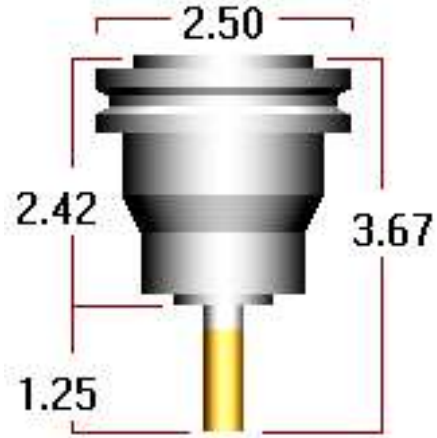


USED BY OPERATION: #4 2D High Speed (2D Area Mill)

USED BY OPERATION: #6 Surface High Speed (Core roughing)

TOOL INFO**3/8 FLAT EM**

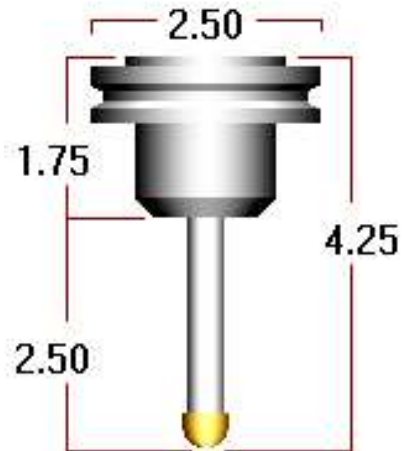
TYPE:	Endmill1 Flat
NUMBER:	4
DIAMETER:	0.375
CORNER RADIUS:	0.0
LENGTH OFFSET:	4
DIAMETER OFFSET:	4
MATERIAL:	Carbide
NUMBER OF FLUTES:	2
FPT: 0.005	SFM: 392.6702
MFG CODE:	
ASSEMBLY:	3/8 FLAT EM
HOLDER:	CAT 40 - NA
TIME:	00:01:50



USED BY OPERATION: #5 Contour (2D)

TOOL INFO**1/2" BALL INSERT TOOL**

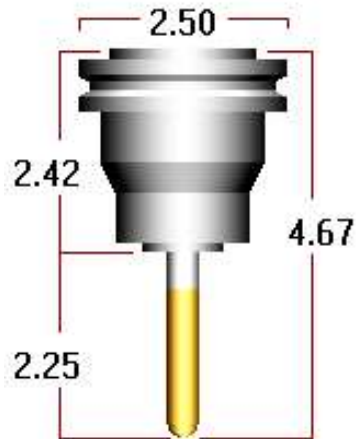
TYPE:	Endmill2 Sphere
NUMBER:	6
DIAMETER:	0.5
CORNER RADIUS:	0.25
LENGTH OFFSET:	6
DIAMETER OFFSET:	6
MATERIAL:	Carbide
NUMBER OF FLUTES:	2
FPT: 0.0071	SFM: 458.1152
MFG CODE:	
ASSEMBLY:	1/2" BALL
HOLDER:	CAT 40 - ID 0 NA
TIME:	00:17:19



USED BY OPERATION: #7 Surface High Speed (Rest roughing)

TOOL INFO**3/8 BALL, 2 FLUTE, 1.8 LOC**

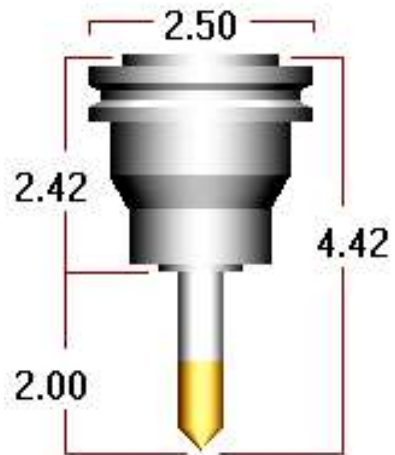
TYPE:	Endmill2 Sphere
NUMBER:	5
DIAMETER:	0.375
CORNER RADIUS:	0.1875
LENGTH OFFSET:	5
DIAMETER OFFSET:	5
MATERIAL:	Carbide
NUMBER OF FLUTES:	2
FPT: 0.0063	SFM: 392.6702
MFG CODE:	
ASSEMBLY:	3/8 BALL, 2
HOLDER:	CAT 40 - NA
TIME:	00:31:20



USED BY OPERATION: # 8 Surface Finish Parallel

TOOL INFO**1/2" 90° SPOT DRILL**

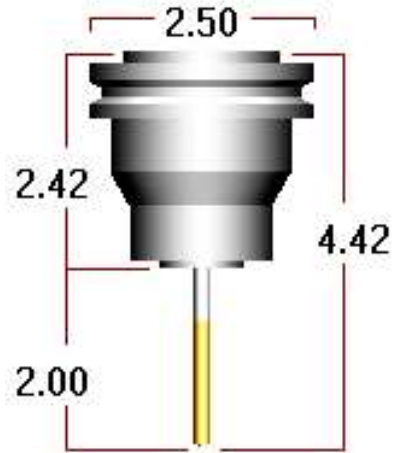
TYPE:	Drill
NUMBER:	7
DIAMETER:	0.5
CORNER RADIUS:	0.0
LENGTH OFFSET:	7
DIAMETER OFFSET:	7
MATERIAL:	HSS
NUMBER OF FLUTES:	2
FPT: 0.001	SFM: 130.8901
MFG CODE:	
ASSEMBLY:	1/2" 90° SPOT
HOLDER:	CAT 40 - NA
TIME:	00:00:47



USED BY OPERATION: # 9 Drill/Counterbore

TOOL INFO**.201 CARBIDE TWIST DRILL**

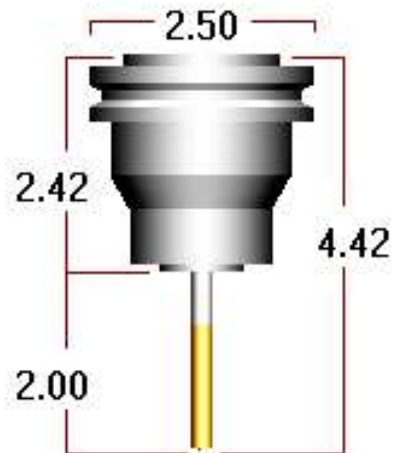
TYPE:	Drill
NUMBER:	8
DIAMETER:	0.201
CORNER RADIUS:	0.0
LENGTH OFFSET:	8
DIAMETER OFFSET:	8
MATERIAL:	Carbide
NUMBER OF FLUTES:	2
FPT: 0.0003	SFM: 157.8534
MFG CODE:	R850-510-70-A1A
ASSEMBLY:	.201 CARBIDE
HOLDER:	CAT 40 - NA
TIME:	00:03:19



USED BY OPERATION: # 10 Drill/Counterbore

TOOL INFO**.236 CARBIDE TWIST DRILL**

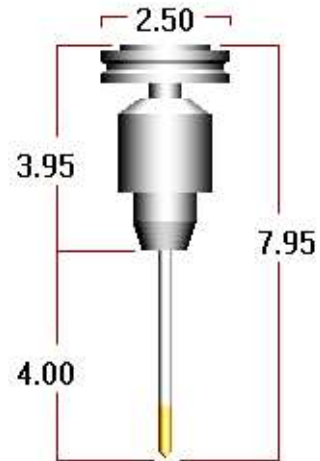
TYPE:	Drill
NUMBER:	9
DIAMETER:	0.236
CORNER RADIUS:	0.0
LENGTH OFFSET:	9
DIAMETER OFFSET:	9
MATERIAL:	Carbide
NUMBER OF FLUTES:	2
FPT: 0.0003	SFM: 185.3403
MFG CODE:	R850-0610-70-A1A
ASSEMBLY:	.236 CARBIDE
HOLDER:	CAT 40 - NA
TIME:	00:01:39



USED BY OPERATION: # 11 Drill/Counterbore

TOOL INFO**.250 HSS Reamer**

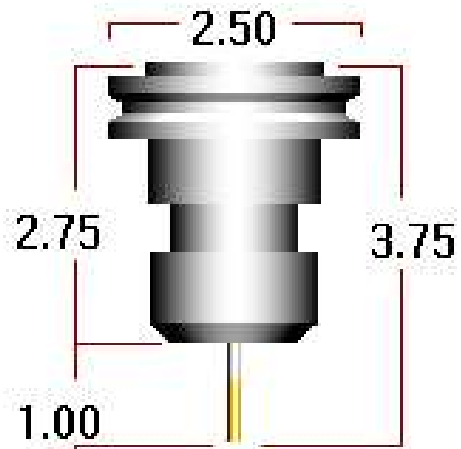
TYPE:	Reamer	
NUMBER:	10	
DIAMETER:	0.25	
CORNER RADIUS:	0.0	
LENGTH OFFSET:	10	
DIAMETER OFFSET:	10	
MATERIAL:	HSS	
NUMBER OF FLUTES:	6	
FPT: 0.0017	SFM: 32.7225	
MFG CODE:		
ASSEMBLY:	.250 HSS	
HOLDER:	CAT 40	NA
TIME:	00:00:32	



USED BY OPERATION: # 12 Drill/Counterbore

TOOL INFO**1/8 Flat Endmill**

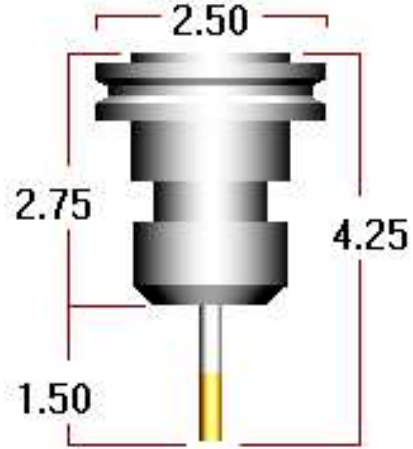
TYPE:	Endmill1 Flat	
NUMBER:	11	
DIAMETER:	0.125	
CORNER RADIUS:	0.0	
LENGTH OFFSET:	11	
DIAMETER OFFSET:	11	
MATERIAL:	Carbide	
NUMBER OF FLUTES:	2	
FPT: 0.0013	SFM: 196.3351	
MFG CODE:		
ASSEMBLY:	1/8 FLAT	
HOLDER:	CAT 40 - ER 25	NA
TIME:	00:00:09	



USED BY OPERATION: # 13 Contour (2D)

TOOL INFO**1/4" FLAT 2 FLUTE CARBIDE EM**

TYPE:	Endmill1 Flat
NUMBER:	12
DIAMETER:	0.25
CORNER RADIUS:	0.0
LENGTH OFFSET:	12
DIAMETER OFFSET:	12
MATERIAL:	Carbide
NUMBER OF FLUTES:	2
FPT: 0.0031	SFM: 261.7801
MFG CODE:	
ASSEMBLY:	1/4" FLAT 2
HOLDER:	CAT 40 - ER 25 NA
TIME:	00:00:15



USED BY OPERATION:	# 14	Contour (2D)
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WORK OFFSETS**OFFSET INFO**

NUMBER: 0	PLANE: TOP	ORIGIN: 0.0, 0.0, 0.0
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USED BY OPERATION:	# 1	Facing
USED BY OPERATION:	# 2	Contour (2D)
USED BY OPERATION:	# 3	Contour (2D)
USED BY OPERATION:	# 4	2D High Speed (2D Area Mill)
USED BY OPERATION:	# 5	Contour (2D)
USED BY OPERATION:	# 6	Surface High Speed (Core roughing)
USED BY OPERATION:	# 7	Surface High Speed (Rest roughing)
USED BY OPERATION:	# 8	Surface Finish Parallel
USED BY OPERATION:	# 9	Drill/Counterbore
USED BY OPERATION:	# 10	Drill/Counterbore
USED BY OPERATION:	# 11	Drill/Counterbore
USED BY OPERATION:	# 12	Drill/Counterbore
USED BY OPERATION:	# 13	Contour (2D)
USED BY OPERATION:	# 14	Contour (2D)

IMAGE LIST

